

METRIC FELT COMPANY

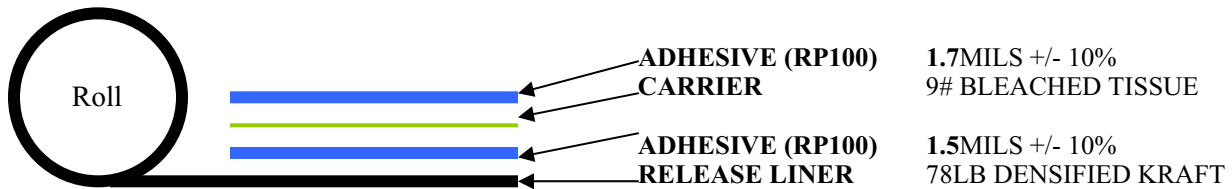
T E C H N I C A L D A T A

B140-STD (Part # 2039sl) TISSUE SUPPORTED LAMINATING ADHESIVE

DESCRIPTION

B140-STD is a tissue-supported, synthetic rubber-base laminating adhesive designed for high

TAPE CONSTRUCTION



TYPICAL ADHESIVE PERFORMANCE DATA

PEEL ADHESION (PSTC-101)	LINER SIDE	UNWIND SIDE
15 MINUTE APPLIED (oz./in.)	9 0-110	1 00-120
24 HOUR APPLIED (oz./in.)	9 0-110	1 00-120

SHEAR ADHESION (PSTC-107)		
1" X 1", 1,000 GRAMS, 72 DEGREES F (Hours)	24+	24+

MINIMUM APPLICATION TEMPERATURE 60 DEGREES F

NO LOAD APPLIED, SERVICE TEMPERATURE RANGE
-40 TO 160 DEGREES F CONTINUOUS
-60 TO 200 DEGREES F SHORT TERM

NOTE: Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

DATE: 8/26/04 igc

The information contained herein is to the best of our knowledge and belief, accurate. However, since the conditions of handling and of use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by following these suggestions. Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations.