

# METRIC FELT COMPANY

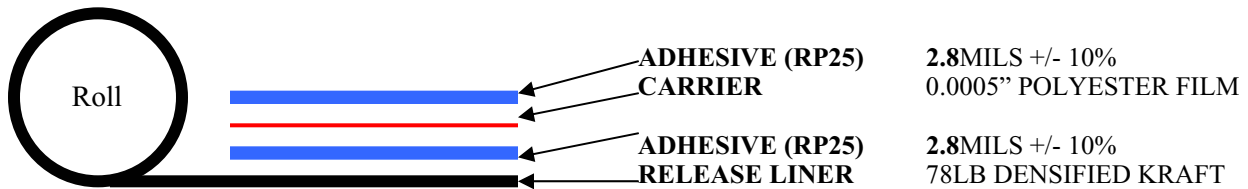
## T E C H N I C A L      D A T A

### B600-STD (Part # 2046sl) POLYESTER SUPPORTED LAMINATING ADHESIVE

#### DESCRIPTION

B600-STD is a polyester-supported, rubber-base laminating adhesive designed for applications

#### TAPE CONSTRUCTION



#### TYPICAL ADHESIVE PERFORMANCE DATA

PEEL ADHESION (PSTC-101)	LINER SIDE	UNWIND SIDE
30 MINUTE APPLIED (oz./in.)	1 50-170	1 60-180
24 HOUR APPLIED (oz./in.)	1 50-180	1 60-180

SHEAR ADHESION (PSTC-107)		
1" X 1", 1,000 GRAMS, 90 DEGREES F (Hours)	24+	24+

**MINIMUM APPLICATION TEMPERATURE** 55 DEGREES F

**NO LOAD APPLIED, SERVICE TEMPERATURE RANGE**  
-45 TO 120 DEGREES F CONTINUOUS  
-65 TO 175 DEGREES F SHORT TERM

**NOTE:** Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

**DATE:** 8/26/04 igc

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