

# METRIC FELT COMPANY

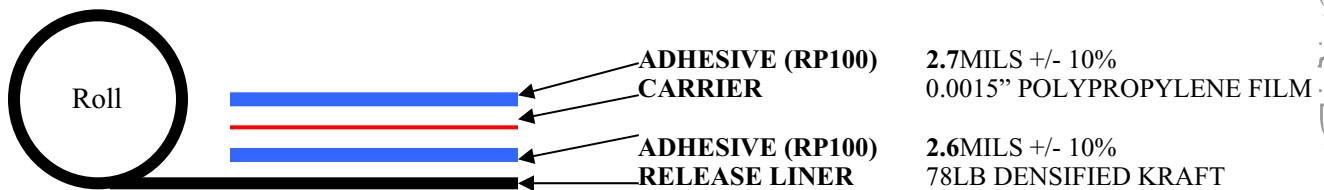
## T E C H N I C A L D A T A

### B623-STD (Part # 2176sl) POLYPROPYLENE SUPPORTED LAMINATING ADHESIVE

#### DESCRIPTION

B623-STD is a supported rubber-base laminating adhesive designed for applications where a

#### TAPE CONSTRUCTION



#### TYPICAL ADHESIVE PERFORMANCE DATA

PEEL ADHESION (PSTC-101)	LINER SIDE	UNWIND SIDE
15 MINUTE APPLIED (oz./in.)	2 50-280	2 60-290
24 HOUR APPLIED (oz./in.)	2 70-300	2 70-310

SHEAR ADHESION (PSTC-107) 1" X 1", 1,000 GRAMS, 72 DEGREES F (Hours)	24+	24+
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MINIMUM APPLICATION TEMPERATURE 55 DEGREES F

NO LOAD APPLIED, SERVICE TEMPERATURE RANGE  
-40 TO 165 DEGREES F CONTINUOUS  
-65 TO 250 DEGREES F SHORT TERM

**NOTE:** Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

**DATE:** 8/26/04 igc

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